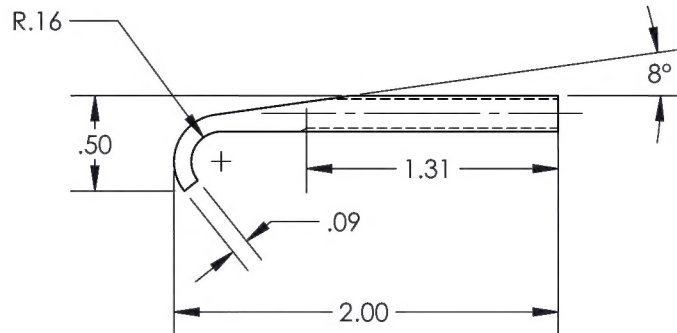
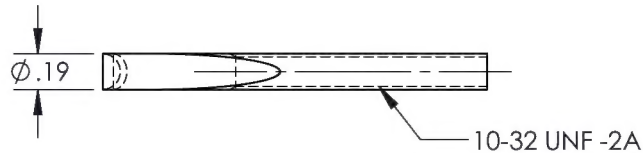


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0285	CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020 CR. CH'D DIMS WAS R.156 IS R.16, WAS .090 IS .09, WAS .188 IS Ø.19, ADDED BLACK OXIDE SPEC, ADDED USED ON TOOLS RBA9928-9, RBA9929-5, RBA9929-9 AND RB600N9929-5, CH'D DWG. TO SHEET METAL TOLERANCE.	10/17/2016	RJC	JAG



NOTE:

1. USED WITH RIGGING TOOLS INCLUDING:
RBA9928-5, RBA9928-9, RBA9928-19,
RBA9929-5, RBA9929-9 AND RB600N9929-5.

DART AEROSPACE	
TITLE DRAW BOLT	
DWG NO. RBA9935	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .010 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .03 ANGLES ± 1°
DRAWN BY: COLE	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/7/2000	USED ON MODEL
SHEET 1 OF 1	SEE NOTE 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	DRAW BOLT	1018/1020 CR		